

ABSTRACT OF THE DISCLOSURE

A vehicular body panel or component part having a reinforcing backing plate reconciled to a part of a blank material at a position
5 wherein a bending formation is implemented. The backing plate has one or more than two apertures formed in at least one lateral raw at a location equivalent to the position of the bending formation.
When forming the blank material and the backing plate concurrently
by bending operation, the backing plate becomes intimate with the
blank sheet to avoid the backing plate from locally separating
10 from the blank material and from forming a gap relative thereto,
with a resultant improved product quality.